Dart Aerospace Ltd.
1270 Aberdeen St
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RBE703A94-1130-01-07
Job Sheet 183279

Part No: RBE703A94-1130-01-07 **Job Qty:** 2 ea
Part Name: Handle Stud

Part Weight: 0 lbs **Status:** Scheduled **Priority:** High
Job Created: 9/14/18 **Job Tracking No:**
Due Date: 9/14/18 **Created By:** Jason Leroux
Type: SOLD **Description:**

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Standard Run Hrs	Workcenter/Supplier Workcenter / Supplier	Lead Time	Sign-off
90	**Start up Operation**	2 Ea		9/14/18	0.00	0.00	Start Up Machining-1		JB - 18.09.14
110	**CNC Lathe**	2 pcs		9/14/18	0.50	1.00	MORI SL-154		JB - 18.09.14
120	**QC**	2 pcs		9/14/18	0.00	0.00	QC2 Machining-4		JB - 18.09.14
150	**QC**	2 pcs		9/14/18	0.00	0.00	QC8 Machining-4		D.G - 18-09-14
170	**Packaging**	2 pcs		9/14/18	0.00	0.00	Packaging3-1		18.09.14
180	**QC21-SA**	2 Ea		9/14/18	0.00	0.00	QC21		18.09.14

DDAS 662 9-9-89

Part Op Descriptions: **110** - 1-Machine as per DWG. FB638 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	.5400 ft (.27 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	1	23	0

Part Specifications

Specifications could not be found.

DART AEROSPACE

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Container No: S110319

Part: RBE703A94-1130-01-07
Job No: 183279
Serial No/Batch: S110319
Revision: K
Inspector:
Exp Date:
Instructions:

Date: 09/14/18

DART AEROSPACE LTD	Work Order:	183279.
Description: Handle stud	Part Number:	
Inspection Dwg: RBE 703A94-1130-01-07 Rev: K		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø.315	+.000 /-.003	.313[6]			mic	VHJ-02
Ø.125/129		.125[5]			Vernier	JB-05
.194	±.005	.193[5]			Vernier	JB-05
2.95	±.01	2.951[5]			Vernier	JB-05
1.00	±.01	1.001			Vernier	JB-05
M8x1.25-6g		-				
Maj Ø .3097	±.0042	.312[3]			mic	VHJ-02
Min Ø .029		-				
DOW .324	±.0024	.323[7]			mic	VHJ-02

DAS 62 9-89

Measured by:	JB	Checked by:	JB	QC Inspector:	
Date:	18.09.14	Date:	18-09-14	Date:	

Engineering Approval: (If necessary)		Date:	

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	